## SERVICE MANUAL COMPACT COMPONENT SYSTEM

## MX-J300

## Area Suffix

J -------------- U.S.A.
C .------------ Canada


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## Safety Precautions

1. This design of this product contains special hardware and many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Services should be performed by qualified personnel only.
2. Alterations of the design or circuitry of the product should not be made. Any design alterations of the product should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacture of responsibility for personal injury or property damage resulting therefrom.
3. Many electrical and mechanical parts in the products have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the Parts List of Service Manual. Electrical components having such features are identified by shading on the schematics and by ( $\Lambda$ ) on the Parts List in the Service Manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement parts shown in the Parts List of Service Manual may create shock, fire, or other hazards.
4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard. When service is required, the original lead routing and dress should be observed, and it should be confirmed that they have been returned to normal, after re-assembling.
5. Leakage currnet check (Electrical shock hazard testing)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the product (antenna terminals, knobs, metal cabinet, screw heads, headphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.
Do not use a line isolation transformer during this check.

- Plug the AC line cord directly into the AC outlet. Using a "Leakage Current Tester", measure the leakage current from each exposed metal parts of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground. Any leakage current must not exceed 0.5 mA AC (r.m.s.)
- Alternate check method

Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having, 1,000 ohms per volt or more sensitivity in the following manner. Connect a $1,500 \Omega 10 \mathrm{~W}$ resistor paralleled by a $0.15 \mu \mathrm{~F}$ AC-type capacitor between an exposed metal part and a known good earth ground.
Measure the AC voltage across the resistor with the AC voltmeter.
Move the resistor connection to eachexposed metal part, particularly any exposed metal part having a return path to the chassis, and meausre the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. voltage measured Any must not exceed 0.75 V AC (r.m.s.). This corresponds to 0.5 mA AC (r.m.s.).


## Warning

1. This equipment has been designed and manufactured to meet international safety standards.
2. It is the legal responsibility of the repairer to ensure that these safety standards are maintained.
3. Repairs must be made in accordance with the relevant safety standards.
4. It is essential that safety critical components are replaced by approved parts.
5. If mains voltage selector is provided, check setting for local voltage.

## CAUTION Burrs formed during molding may be left over on some parts of the chassis. Therefore, pay attention to such burrs in the case of preforming repair of this system.

## Important for laser products

## 1.CLASS 1 LASER PRODUCT

2.DANGER : Invisible laser radiation when open and inter lock failed or defeated. Avoid direct exposure to beam.
3.CAUTION : There are no serviceable parts inside the Laser Unit. Do not disassemble the Laser Unit. Replace the complete Laser Unit if it malfunctions.
4.CAUTION : The compact disc player uses invisible laserradiation and is equipped with safety switches whichprevent emission of radiation when the drawer is open and the safety interlocks have failed or are de feated. It is dangerous to defeat the safety switches.
5.CAUTION : If safety switches malfunction, the laser is able to function.
6.CAUTION : Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
> \. CAUTION Please use enough caution not to see the beam directly or touch it in case of an adjustment or operation check.

## Preventing static electricity

## 1. Grounding to prevent damage by static electricity

Electrostatic discharge (ESD), which occurs when static electricity stored in the body, fabric, etc. is discharged, can destroy the laser diode in the traverse unit (optical pickup). Take care to prevent this when performing repairs.

## 2. About the earth processing for the destruction prevention by static electricity

In the equipment which uses optical pick-up (laser diode), optical pick-up is destroyed by the static electricity of the work environment.
Be careful to use proper grounding in the area where repairs are being performed.

## 2-1 Ground the workbench

Ground the workbench by laying conductive material (such as a conductive sheet) or an iron plate over it before placing the traverse unit (optical pickup) on it.

## 2-2 Ground yourself

Use an anti-static wrist strap to release any static electricity built up in your body.

(conductive sheet) or iron plate

## 3. Handling the optical pickup

1. In order to maintain quality during transport and before installation, both sides of the laser diode on the replacement optical pickup are shorted. After replacement, return the shorted parts to their original condition. (Refer to the text.)
2. Do not use a tester to check the condition of the laser diode in the optical pickup. The tester's internal power source can easily destroy the laser diode.

## 4. Handling the traverse unit (optical pickup)

1. Do not subject the traverse unit (optical pickup) to strong shocks, as it is a sensitive, complex unit.
2. Cut off the shorted part of the flexible cable using nippers, etc. after replacing the optical pickup. For specific details, refer to the replacement procedure in the text. Remove the anti-static pin when replacing the traverse unit. Be careful not to take too long a time when attaching it to the connector.
3. Handle the flexible cable carefully as it may break when subjected to strong force.
4. It is not possible to adjust the semi-fixed resistor that adjusts the laser power. Do not turn it

## Attention when traverse unit is decomposed

*Please refer to "Disassembly method" in the text for pick-up and how to detach the CD traverse mechanism.

1. Remove the disk stopper and T. bracket on the CD changer mechanism assembly.
2. Disconnect the harness from connector on the CD motor board.
3. CD traverse unit is put up as shown in Fig.1.
4. Solder is put up before the card wire is removed from connector CN601 on the CD servo control board as shown in Fig. 2.
(When the wire is removed without putting up solder, the CD pick-up assembly might destroy.)
5. Please remove solder after connecting the card wire with CN601 when you install picking up in the substrate.


Fig. 1


Fig. 2

## Disassembly method

<Main body>

$\square$ Removing the metal cover
(See Fig. 1 to 3)

1. Remove the six screws $\mathbf{A}$ attaching the metal cover on the back of the body.
2. Remove the two screws B on both sides of the body.
3. Remove the metal cover from the body while lifting up the rear part of the metal cover.


Fig. 1


## Removing the CD changer mechanism assembly (See Fig. 4 to 7)

- Prior to performing the following procedures, remove the metal cover.

1. Remove the two screws $\mathbf{C}$ attaching the CD changer mechanism assembly on the top of the body.
2. Disconnect the card wire from connector CN303 on top of the main board.
3. Remove the plastic rivet a fixing the main board to the front panel assembly on the left side of the body.
4. Remove the two screws $\mathbf{D}$ from the rear panel.
5. Detach upward the rear part of the CD changer mechanism assembly while pulling the front panel assembly and the rear panel outward, then pull out the front part backward and upward.


Fig. 4 C


Fig. 5


Fig. 6


Fig. 7

## Removing the front panel assembly

(See Fig. 8 to 12)

- Prior to performing the following procedures, remove the metal cover and the CD changer mechanism assembly.

1. Disconnect the card wires from connector CN301, CN304, CN305 and the harness from CN302 on the inside of the main board.
2. Turn over the body and remove the two screws $\mathbf{E}$.
3. Release the joint $\mathbf{b}$ on the bottom of the body and the joints $\mathbf{c}$ and $\mathbf{d}$ on both sides of the body using a screwdriver, and detach the front panel assembly toward the front.


Fig. 8


Fig. 9


Fig. 10


Fig. 11 assembly

## Removing the rear cover and the rear panel (See Fig. 13 to 16)

- Prior to performing the following procedures, remove the metal cover and the CD changer mechanism assembly.
It is not necessary to remove the front panel assembly.

1. Remove the two screws $\mathbf{F}$ and the rear cover on the back of the body.
2. Remove the four screws $\mathbf{G}$ and the six screws $\mathbf{H}$ attaching the main board and the heat sink to the rear panel.
3. Remove the screw I attaching the rear panel to the base chassis.
4. Release the lower two joints $\mathbf{e}$ and $\mathbf{f}$ on both sides of the rear panel using a screwdriver and detach the rear panel backwards.


Fig. 13


Fig. 14


Fig. 15


Fig. 16

## Removing the main board

(See Fig. 17 to 20)

- Prior to performing the following procedures, remove the metal cover, the CD changer mechanism assembly and the rear cover, rear panel.
It is not necessary to remove the front panel assembly.

1. Disconnect the card wires from connector CN301, CN304, CN305 and the harnesses from CN302, CN901A and CN901B on the inside of the main board.
2. From the right side of the body, remove the screw $\mathbf{J}$ attaching the main board to the base chassis.

## $\sim$ To remove the heat sink from the main board~

- Prior to performing the following procedure, remove the rear panel.

1. Remove the two screws $\mathbf{K}$ and the screw $\mathbf{L}$ attaching the heat sink to the main board. Remove the IC bracket 1 and 2 on the back of the heat sink.
2. Pull out the heat sink toward you.


Fig. 19


Fig. 17


Fig. 18


Fig. 20

## Removing the power transformer assembly (See Fig. 21 to 23)

- Prior to performing the following procedure, remove the metal cover and the CD changer mechanism assembly.

1. Disconnect the harness from connector CN901A and CN901B on the inside of the main board.
2. Cut off the tie band $\mathbf{g}$ of the power transformer assembly and unsolder the power cord.
(Make sure to bundle the wires after repair.)
3. Remove the four screws $\mathbf{M}$ attaching the power transformer assembly.

- When removing the power transformer assembly with the power cord, remove the rear panel and pull out the power cord stopper from the bottom chassis upward.


Fig. 21


Fig. 22


Fig. 23

## <Front panel assembly>

## ■Removing the cassette mechanism assembly (See Fig.24)

- Prior to performing the following procedure, remove the metal cover, the CD changer mechanism assembly and the front panel assembly.

1. Disconnect the card wire from connector CN352 on the cassette amplifier board.
2. Remove the six screws $\mathbf{N}$ attaching the cassette mechanism assembly.
3. Detach the cassette mechanism assembly toward you.

## ■Removing the cassette amplifier board (See Fig. 25 and 26)

- Prior to performing the following procedure, remove the cassette mechanism assembly.

1. Disconnect the card wire from connector CN353 on the cassette amplifier board.

ATTENTION: When reconnecting the card wire, put it pass through under the harness $\mathbf{h}$ on the DC motor (The Flg. 27 shows the details).
2. Unsolder the soldering $\mathbf{i}$ on the flexible wire for the cassette amplifier board head at the bottom of the cassette mechanism assembly.
3. Remove the four screws $\mathbf{O}$ attaching the cassette amplifier board on the bottom of the cassette mechanism assembly.


Fig. 24


Fig. 25


## ■Removing the rolling panel assembly

 (See Fig. 27 to 29)- Prior to performing the following procedure, remove the metal cover, the CD changer mechanism assembly and the front panel assembly.

1. Disconnect the card wire from connector CN704 and the harness from CN706, CN707 and CN708 on the display board over the rolling panel.
2. Remove the four screws $\mathbf{P}$ attaching the bracket.
3. Remove the four screws $\mathbf{Q}$ attaching the rolling panel assembly.
4. Pull out the rolling panel assembly.

## ■Removing the display board (See Fig.30)

- Prior to performing the following procedure, remove the rolling panel assembly.

1. Disconnect the card wire from connector CN705 and the harness from CN703 on the display board.
2. Remove the two screws $\mathbf{R}$ attaching the display board.
3. Pull out the display board upward.


Fig. 27


Fig. 28


Fig. 29


Fig. 30

## ■Removing each board in the front panel assembly (See Fig. 31 to 33)

- Prior to performing the following procedure, remove the rolling panel assembly.
~Function board 1~ (Fig. 31 and 33)

1. Remove the two screws $\mathbf{S}$ attaching the function board 1. Detach the function board downwards while releasing it from the part $\mathbf{k}$.
2. Unsolder FW1002 on the function board 1 and disconnect the harness extending from the power switch board.

## ~Function board 2~ (Fig.31)

1. Remove the three screws $\mathbf{T}$ attaching the function board 2.
2. Unsolder FW1004 on the function board 2 and disconnect the harness extending from the eject switch board.

## $\sim$ Volume board~ (Fig. 31 and 32)

1. Pull out the volume knob on the front of the front panel assembly and remove the nut attaching the volume board.
2. Unhook the two hooks $\mathbf{j}$ on the back of the front panel assembly and detach the volume board.

## ~Eject switch board ~ (Fig.33)

1. Remove the four screws $\mathbf{U}$ attaching the eject switch board.
2. Unsolder FW1004 on the eject switch board and disconnect the harness extending from the function board 2.
~Power switch board~ (Fig. 31 and 33)
3. Remove the three screws $\mathbf{V}$ attaching the power switch board.
4. Unsolder FW1002 on the power switch board and disconnect the harness extending from the function board 1.
~Headphone board~ (Fig.33)
5. Remove the screw $\mathbf{W}$ attaching the headphone board.


Fig. 31


Fig. 32


Fig. 33

## <Rolling panel assembly>

- Prior to performing the following procedures, remove the metal cover the CD changer mechanism assembly, the front panel assembly and the rolling panel assembly.
It is not necessary to remove the display board.
$\square$ Removing the multi control assembly
(See Fig. 34 to 36)

1. Remove the two screws $\mathbf{X}$ on both sides of the multi control assembly.
2. Disconnect the card wire from connector CN705 on the display board.
3. Pull outwards the joints I on both sides and detach the multi control assembly toward the front.

## ■Removing the multi control board

(See Fig. 37 to 39)

- Prior to performing the following procedure, remove the multi control assembly.

1. Remove the six screws $\mathbf{Y}$ attaching the cover and the bracket.
2. Release the hooks $\mathbf{m}$ on both sides of the panel holder attaching the bracket and pull out the panel holders outward.
Detach the multi control board with the cover and the bracket attached.
3. Remove the two screws $\mathbf{Z}$ attaching the multi control board.


Fig. 38


Fig. 39


Fig. 36


Fig. 37

## Removing the drive motor assembly

 (See Fig. 40 to 41)- Prior to performing the following procedures, remove the display board.

1. Remove the two screws $\mathbf{A}$ attaching the motor bracket, then detach the motor leads from the fixing plate $\mathbf{n}$.
2. Remove the two screws $\mathbf{B}$ attaching the shaft bracket.
3. Remove the motor belt.
4. Pull the parts $\mathbf{o}$ on each side of the shaft assembly outwards and detach the shaft assembly upward.
5. Detach the drive motor assembly upward.


Fig. 40


Fig. 41

## <CD Changer Mechanism Type:VC3 Section»

## Removing the CD Servo control board

 (See Fig.1)1.Remove the metal cover.
2.Remove the CD changer mechanism assembly.
3.From bottom side the CD changer mechanism assembly, remove the two screws $\mathbf{A}$ retaining the CD servo control board.
4.Absorb the four soldered positions "a" of the right and left motors with a soldering absorber.
5.Pull out the earth wire on the CD changer mechanism assembly.
6.The two screws $\mathbf{B}$ is removed and C.B.holder is detached.
7.Disconnect the connector CN854 on the CD servo control board.
8. Disconnect the card wire CN601 and the connector CN801 on the CD servo control board.

## Removing the CD tray assembly

1. Remove the front panel assembly. (See Fig.2~4)
2. Remove the CD changer mechanism assembly.
3. Remove the CD Servo control board.
4. Remove the screw $\mathbf{C}$ retaining the lod stopper.
5. From the T.bracket section "b" and clamper base section "c", remove both of the edges fixing the rod(See Fig. 2 and 3).
6. Remove the screw $\mathbf{D}$ retaining the disc stopper
(See Fig.3).
7. Remove the three screws $\mathbf{E}$ retaining the T.bracket
(See Fig.3).
8. Remove the screw $\mathbf{F}$ retaining the clamper assembly
(See Fig.3).
9. From the left side face of the chassis assembly, remove the one screw $\mathbf{G}$ retaining both of the return spring and lock lever(See Fig. 4).
10. By removing the pawl at the section "d" fixing the return spring, dismount the return spring(See Fig.4).
11. Remove the three lock levers(See Fig.4).



Fig. 1


Fig. 2


Fig. 4
11. Check whether the lifter unit stopper has been caught into the hole at the section "e" of CD tray assembly as shown in Fig. 5.
12. Make sure that the driver unit elevator is positioned as shown in Fig. 6 from to the second or fifth hole on the left side face of the CD changer mechanism assembly.
[Caution] In case the driver unit elevator is not at above position, set the elevator to the position as shown in Fig. 7 by manually turning the pulley gear as shown in Fig.8.
13. Manually turn the motor pulley in the clockwise direction until the lifter unit stopper is lowered from the section "e" of CD tray assembly(See Fig.8).
14. Pull out all of the three stages of CD tray assembly in the arrow direction "f" until these stages stop
(See Fig.6).
15. At the position where the CD tray assembly has stopped, pull out the CD tray assembly while pressing the two pawls " g and g " " on the back side of CD tray assembly(See Fig.9). In this case, it is easy to pull out the assembly when it is pulled out first from the stage CD tray assembly.


Fig. 5


Fig. 7
Fig. 6


Fig. 8


Fig. 9

## Removing the CD loading mechanism assembly(See Fig.10)

1. While turning the cams R1 and R2 assembly in the arrow direction "h" ,align the shaft "i" of the CD loading mechanism assembly to the position shown in Fig. 10.
2. Remove the four screws $\mathbf{H}$ retaining the CD loading mechanism assembly.

## $\square$ Removing the CD traverse mechanism (See Fig. 11 and 12 )

1. For dismounting only the CD traverse mechanism without removing the CD loading mechanism assembly, align the shaft "j" of the CD loading mechanism assembly to the position shown Fig. 11 while turning the cam R1 and R2 assembly in the arrow direction " $k$ " .
2. By raising the CD loading mechanism assembly in the arrow direction "l", remove the assembly from the lifter unit


Fig. 11

## Removing the CD pick unit

(See Fig. 13 )

1. Move the cam gear in the arrow direction "m". Then, the CD pickup unit will be moved in the arrow direction "n" .
2. According to the above step, shift the CD pickup unit to the center position.
3. While pressing the stopper retaining the shaft in the arrow direction "o" , pull out the shaft in the arrow direction " p ".
4. After dismounting the shaft from the CD pickup unit, remove the CD pickup unit


Fig. 10


Fig. 13

## Removing the cam unit

(See Fig. 14 ~17)

1. Remove the CD loading mechanism assembly.
2. While turning the cam gear "q", align the pawl "r" position of the drive unit to the notch position(Fig.16) on the cam gear " $q$ ".
3. Pull out the drive unit and cylinder gear(See Fig.17).
4. While turning the cam gear "q", align the pawl "s" position of the select lever to the notch position(Fig.18) on the cam gear "q".
5. Remove the four screws $\mathbf{J}$ retaining the cam unit(cam gear "q" and cams R1/R2 assembly)(See Fig.18).



Fig. 15


Fig. 17

## Removing the actuator motor and belt

 (See Fig.18~21)1. Remove the two screws $\mathbf{K}$ retaining the gear bracket (See Fig.19).
2. While pressing the pawl "t" fixing the gear bracket in the arrow direction, remove the gear bracket
(See Fig.19).
3. From the notch "u section" on the chassis assembly fixing the edge of gear bracket, remove and take out the gear bracket(See Fig. 20).
4. Remove the belts respectively from the right and left actuator motor pulleys and pulley gears(See Fig. 19).
5. After turning over the chassis assembly, remove the actuator motor while spreading the four pawls "v" fixing the right and left actuator motors in the arrow direction(See Fig. 21).
[Note] When the chassis assembly is turned over under the conditions wherein the gear bracket and belt have been removed, then the pulley gear as well as the gear, etc. constituting the gear unit can possibly be separated to pieces. In such a case, assemble these parts by referring to the assembly and configuration diagram in Fig. 22.


Fig. 19


Fig. 18


Fig. 20

## Assembly and Configuration Diagram



Fig. 21

## ■ Removing the cams R1/R2 assembly and cam gear $q$ (See Fig.22)

1. Remove the slit washer fixing the cams R1 and R2 assembly.
2. By removing the two pawls "w" fixing the cam R1, separate R2 from R1.
3. Remove the slit washer fixing the cam gear "q".
4. Pull out the cam gear "q" from the C.G. base assembly.

## $■$ Removing the C.G. base assembly

 (See Fig. 22 and 23)Remove the three screws $\mathbf{L}$ retaining the C.G. base assembly.
[Caution] To reassemble the cylinder gear, etc.with the cam unit (cam gear and cans R1/R2 assembly), gear unit and drive unit, align the position of the pawl " $x$ " on the drive unit to that of the notch on the cam gear " $q$ ". Then, make sure that the gear unit is engaged by turning the cam gear "q" (See Fig. 24).


Fig. 22


Fig. 23

1. Unsolder the head wire from the cassette mechanism board.
2. Remove the two screws $\mathbf{A}$ retaining the R/P head assembly.


Fig. 2

## ■ Removing the R/B head assembly

(See Fig.3)

1. Loosen the screw $B$ attaching the $P / B$ head.
2. Remove the screws $C$ retaining the $R / B$ head assembly.


## ■ Removing the Pinch roller assembly

(See Fig.4)

1. Pull the tab a outward and remove the pinch roller upward.


Pinch roller
Fig. 4

## ■Removing the Capstan motor

(See Fig. 5 to 7)

1. Remove the two screws $\mathbf{D}$ attaching the capstan motor.
2. Unsolder the motor wire.


Fig. 5

## ■ Removing the Capstan belt (See Fig.7)

1. Remove the capstan motor.
2. Remove the capstan belt.

ATTENTION: Do not stain the belt with grease.


Fig. 7

## Adjustment method

## Measurement instruments required for adjustment

1. Low frequency oscillator,

This oscillator should have a capacity to output 0 dBs to 600 ohm at an oscillation frequency of $50 \mathrm{~Hz}-20 \mathrm{kHz}$.
2. Attenuator impedance : 600ohm
3. Electronic voltmeter
4. Frequency counter
5. Wow flutter meter
6. Test tape

VT712 : For Tape speed and wow flutter ( 3 kHz )
VT703 : For Head angle(10kHz), Play back frequency characteristics( 1 kHz ), and dubbing frequency characteristics( $63,1,10 \mathrm{kHz}$ )
Because of frequency-mixed tape with $63,1 \mathrm{k}, 10 \mathrm{k}$ and $14 \mathrm{kHz}(250 \mathrm{nWb} / \mathrm{m}-24 \mathrm{~dB})$.
Use this tape together with a filter.
7. Blank tape

TAPE I: AC-225, TAPE II : AC-514
8. Torque gauge : For play and back tension

Forward ; TW2111A, Reverse ; TW2121A
Fast Forward and Rewind ; TW2231A
9. Test disc
: CTS-1000(12cm),GRG-1211(8cm)
10. Jitter meter

## Measurement conditions

Power supply voltage
AC120V(60Hz)

Measurement
output terminal : Speaker out
:TP101(Mesuring for TUNER/DECK/CD)
:Dummy load 6ohm

## Radio input signal

AM modulation frequency : 400Hz
Modulation factor : 30\%
FM modulation frequency : 400 Hz
Frequency displacement : 22.5 kHz

## Frequency Range

AM $\quad 531 \mathrm{kHz} \sim 1710 \mathrm{kHz}$
FM $\quad 87.5 \mathrm{MHz} \sim 108 \mathrm{MHz}$

## Standard measurement positions of volume and switch

Power : Standby (Light STANDBY Indicator)
S,A,BASS : OFF
Sound mode : OFF
Main VOL. : 0 Minimum
Travers mecha set position : Disc 1

## Precautions for measurement

1. Apply 30 pF and 33 kohm to the IF sweeper output side and 0.082 F and 100kohm in series to the sweeper input side.
2. The IF sweeper output level should be made as low as possible within the adjustable range.
3. Since the IF sweeper is a fixed device, there is no need to adjust this sweeper.
4. Since a ceramic oscillator is used, there is no need to perform any MPX adjustment.
5. Since a fixed coil is used, there is no need to adjust the FM tracking.
6 . The input and output earth systems are separated. In case of simultaneously measuring the voltage in both of the input and output systems with an electronic voltmeter for two channels, therefore, the earth should be connected particularly.
6. In the case of BTL connection amplifier, the minus terminal of speaker is not for earthing. Therefore, be sure not to connect any other earth terminal to this terminal. This system is of an OTL system.

Cassette mechanism section (Mechanism A section)


Cassette mechanism section (Back side)


## ■ Tape recorder section

| Items | Measurement conditions | Measurement method | Standard values | Adjusting positions |
| :---: | :---: | :---: | :---: | :---: |
| Confirmation of head angle | Test tape <br> VT703(10kHz) <br> Measurement <br> output terminal <br> :Speaker terminal <br> Speaker R <br> (Load resistor:3ohm) <br> :Headphone terminal | 1.Playback the test tape VT703(10kHz). <br> 2. With the playback mechanism or recording \& playback mechanism, adjust the head azimuth screw so that the forward and reverse output levels become maximum.After adjustment,lock the head azimuth at least by half a turn. <br> 3.In either case,this adjustment should be performed in both the forward and reverse directions with the head azimuth screw. | Maximum output | Adjust the head azimuth screw only when the head has been changed. |
| Confirmation of tape speed | Test tape <br> :VT712(3kHz) <br> Measurement <br> output terminal <br> :Headphone terminal | <Constant speed> <br> Adjust the volume inside of capstan motor1 so that the frequency counter reading becomes $3,000 \mathrm{~Hz}$ $\pm 60 \mathrm{~Hz}$ when playing back the test tape VT712(3kHz) with the playback mechanism or playback and recording mechanism after ending forward winding of the tape. | Tape speed of decks ( A and B ) $: 3,000 \mathrm{~Hz}$ $\pm 60 \mathrm{~Hz}$ | Volume Inside of capstan motor |

Reference values for confirmation items

| Items | Measurement conditions | Measurement method | Standard values | Adjusting positions |
| :---: | :---: | :---: | :---: | :---: |
| Double tape speed | Test tape <br> :VT703(10kHz) <br> Measurement <br> output terminal <br> :Speaker terminal <br> Speaker R <br> (Load resistance:3ohm) measurement output terminal :Headphone terminal | After setting to the double speed motor, confirm that the frequency counter reading becomes $4,800+400 /-300 \mathrm{~Hz}$ when the test tape VT712 $(3 \mathrm{kHz})$ has been play back with the playback mechanism. | $\begin{aligned} & 4,800+400 / \\ & -300 \mathrm{~Hz} \end{aligned}$ | Playback mechanism side |
| Difference between the forward and reverse speed. P.mecha and R/P mecha speed |  | When the test tape VT712(3kHz) has been played back with the playback mechanism or recording and playback mechanism at the beginning of forward winding, the frequency counter reading of the difference between both of the mechanisms should be 6.0 Hz or less. | 60 Hz or less | Both the playback and recording \& playback mechanism |
| Wow \& flutter | Test tape :VT703(10kHz) <br> Measurement output terminal :Headphone terminal | When the test tape VT712(3kHz) has been played back with the playback mechanism or recording and playback mechanism at the beginning of forward winding the frequency counter reading of wow \& flutter should be $0.25 \%$ or less(WRMS). | with in <br> 0.25\% <br> JIS(WTD) | Both the playback and recording \& playback mechanism |

## Reference values for electrical function confirmation items

| Items | Measurement conditions | Measurement method | Standard values | Adjusting positions |
| :---: | :---: | :---: | :---: | :---: |
| Recording bias frequency | *Recording and playback side forward or reverse <br> *Test tape <br> :TYP II AC-514 <br> *Measurement terminal BIAS TP on P.C.board | 1.While changing over to and from BIAS 1 and 2, confirm that the frequency is changed. <br> 2. With the recording and playback mechanism. load the test tape (AC-514 to TYPII), and set the mechanism to the recording and pausing conditions in advance. <br> 3.Confirm that the BIAS TP frequency on the P.C.board is $100 \mathrm{kHz} \pm 6 \mathrm{kHz}$. | 100 kHz $+9 \mathrm{kHz}$ <br> -7kHz |  |
| Eraser current (Reference value) | *Recording and playback side forward or reverse <br> *Recording mode <br> *Test tape <br> :AC-514 and AC-225 <br> Measurement terminal <br> Both of the eraser head | 1. With the recording and playback mechanism, load the test tapes(AC-514 to TYP II and AC-225 to TYP I ), and set the mechanism to the recording and pausing condition in advance. <br> 2.After setting to the recording conditions, connect 1 Mohm in series to the eraser head on the recording and playback mechanism side, and measure the eraser current from both of the eraser terminal. | TYP II <br> :120mA <br> TYP I <br> :75mA |  |

Flow of functional operation until TOC read


## Maintenance of laser pickup

Replacement of laser pickup
(1) Cleaning the pick up lens

Before you replace the pick up, please try to clean the lens with a alcohol soaked cotton swab.
(2) Life of the laser diode

When the life of the laser diode has expired, the following symptoms will appear.

1. The level of RF output (EFM output:ampli tude of eye pattern) will below.


Turn off the power switch and,disconnect the power cord from the AC outlet.

Replace the pickup with a normal one.(Refer to "Pickup Removal" on the previous page)
$\nabla$
Plug the power cord in, and turn the power on. At this time,check that the laser emits for about 3seconds and the objective lens moves up and down.
Note: Do not observe the laser beam directly.

(3) Semi-fixed resistor on the APC PC board The semi-fixed resistor on the APC printed circuit board which is attached to the pickup is used to adjust the laser power. Since this adjustment should be performed to match the characteristics of the whole optical block, do not touch the semi-fixed resistor.
If the laser power is lower than the specified value,the laser diode is almost worn out, and the laser pickup should be replaced.
If the semi-fixed resistor is adjusted while the pickup is functioning normally, the laser pickup may be damaged due to excessive current.

## Description of major ICs

## BA6897FP-W(IC801): 4channel driver

1.Pin layout \& Block diagram

T.S.D;Thermal shutdown
D.BUF:Drive buffer

| Pin <br> NO. | Symbol | Function | Pin <br> NO. | Symbol | Function |
| :---: | :--- | :--- | :--- | :--- | :--- |
| 1 | CH1-OUTA | Driver CH1 - output | 15 | OP IN(-) | Operation amplifier - input |
| 2 | CH1-OUTB | Driver CH1 + output | 16 | OP IN(+) | Operation amplifier + output |
| 3 | CH1-INA | Driver CH1 input | 17 | CH3-OUTA | Driver CH3 - output |
| 4 | CH1-INB | Driver CH1 gain adjustment Input terminal | 18 | CH3-OUTB | Driver CH3 + output |
| 5 | Tr-B | Connect to the base of external Tr | 19 | CH3-INA | Driver CH3 input |
| 6 | Vreg OUT | Fixed voltage output | 20 | CH3-INB | Driver CH3 gain adjustment Input terminal |
| 7 | MUTE | Mute control terminal | 21 | Vcc | Power supply terminal |
| 8 | GND | GND | 22 | Vcc | Power supply terminal |
| 9 | CH2-INB | Driver CH2 gain adjustment Input terminal | 23 | BAIS IN | Bias amplifier input terminal |
| 10 | CH2-INA | Driver CH2 input | 24 | CH4-INB | Driver CH4 gain adjustment Input terminal |
| 11 | CH2-OUTB | Driver CH2 + output | 25 | CH4-INA | Driver CH4 input |
| 12 | CH2-OUTA | Driver CH2 - output | 26 | CH4-OUTB | Driver CH4 + output |
| 13 | GND | Sub-slate GND | 27 | CH4-OUTA | Driver CH4 - output |
| 14 | OPOUT | Operation amplifier output | 28 | GND | Sub-slate GND |

## AN8806SB-W (IC601) : RF\&Servo AMP

1.Pin layout

2.Block diagram


## 3. Pin function

| Pin No. | Symbol | I/O | Description |
| :---: | :---: | :---: | :---: |
| 1 | PD | I | APC amp input terminal |
| 2 | LD | 0 | APC amp output terminal |
| 3 | LD ON | 1 | APC ON/OFF control terminal |
| 4 | LDP | -- | Connect to ground |
| 5 | VCC | -- | Power supply |
| 6 | RF- | 1 | Inverse input pin for RF amp |
| 7 | RF OUT | 0 | RFamp output |
| 8 | RF IN | 1 | RF input |
| 9 | C.AGC | 1/0 | Connecting pin of AGC loop filter |
| 10 | ARF | 0 | RF output |
| 11 | C.ENV | I/O | A capacitor is connected to this terminal to detect the envelope of RF signal |
| 12 | C.EA | I/O | A capacitor is connected to this terminal to detect the envelope of RF signal |
| 13 | CS BDO | I/O | A capacitor is connected to detect the lower envelope of RF signal |
| 14 | BDO | 0 | BDO output pin |
| 15 | CS BRT | I/O | A capacitor is connected to detect the lower envelope of RF signal |
| 16 | OFTR | O | Of-track status signal output |
| 17 | /NRFDET | 0 | RF detection signal output |
| 18 | GND | -- | Ground |
| 19 | ENV | O | Envelope output |
| 20 | VREF | O | Reference voltage output |
| 21 | LD OFF | -- | Connect to ground |
| 22 | VDET | O | Vibration detection signal output |
| 23 | TE BPF | 1 | Input pin of tracking error through BPF |
| 24 | CROSS | 0 | Tracking error cross output |
| 25 | TE OUT | 0 | Tracking error signal output |
| 26 | TE- | 1 | Inverse input pin for tracking error amp |
| 27 | FE OUT | O | Output pin of focus error |
| 28 | FE- | I | Inverse input pin for focus error amp |
| 29 | FBAL | 1 | Focus balance control |
| 30 | TBAL | 1 | Tracking balance control |
| 31 | PDFR | I/O | F I-V amp gain control |
| 32 | PDER | I/O | E I-V amp gain control |
| 33 | PDF | 1 | I-V amp input |
| 34 | PDE | 1 | I-V amp input |
| 35 | PD BD | 1 | I-V amp input |
| 36 | PD AC | 1 | I-V amp input |

■ BA15218F(IC303):OP AMP.


■ BA3126N(IC31) : R/P Switch


■ TA8409S(IC851,IC852):Motor driver

2.Pin function

| INPUT |  | OUTPUT |  | MODE |
| :---: | :---: | :---: | :---: | :---: |
| IN1 | IN2 | OUT1 | OUT2 | MOTOR |
| 0 | 0 | $\infty$ | $\infty$ | STOP |
| 1 | 0 | H | L | CW/CCW |
| 0 | 1 | L | H | CCW/CW |
| 1 | 1 | L | L | BRAKE |

## LC72136N (IC2) : PLL Frequency synthesizer

\section*{1. Pin layout <br> | XT | 1 | $\checkmark 22$ | $\overline{\text { XT }}$ |
| :---: | :---: | :---: | :---: |
| FM/AM | 2 | 21 | GND |
| CE | 3 | 20 | LPFOUT |
| DI | 4 | 19 | LPFIN |
| CLOCK | 5 | 18 | PD |
| DO | 6 | 17 | VCC |
| FM/ST/VCO | 7 | 16 | FMIN |
| $\overline{\text { AM/FM }}$ | 8 | 15 | AMIN |
|  | 9 | 14 |  |
|  | 10 | 13 | IFCONT |
| SDIN | 11 | 12 | IFIN |

## 2. Block


3. Function

| Pin <br> No. | Symbol | I/O | Function | Pin <br> No. | Symbol | I/O | Function |
| :---: | :---: | :---: | :--- | :---: | :---: | :--- | :--- |
| 1 | XT | I | X'tal oscillator connect (75kHz) | 12 | IFIN | I | IF counter signal input |
| 2 | $\overline{\text { FM/AM }}$ | O | LOW:FM mode | 13 | IFCONT | O | IF signal output |
| 3 | CE | I | When data output/input for 4pin(input) and <br> 6pin(output): H | 14 |  | - | Not use |
| 4 | DI | I | Input for receive the serial data from <br> controller | 15 | AMIN | I | AM Local OSC signal output |
| 5 | CLOCK | I | Sync signal input use | 16 | FMIN | I | FM Local OSC signal input |
| 6 | DO | O | Data output for Controller <br> Output port | 17 | VCC | - | Power suplly(VDD=4.5-5.5V) <br> When power ON:Reset circuit move |
| 7 | FM/ST/VCO | O | "Low": MW mode | 18 | PD | O | PLL charge pump output(H: Local OSC <br> frequency Height than Reference frequency. |
| 8 | $\overline{\text { AM/FM }}$ | O | Open state after the power on reset | 19 | LPFIN | I | Input for active lowpassfilter of PLL |
| 9 | LW | I/O | Input/output port | 20 | LPFOUT | O | Output for active lowpassfilter of PLL |
| 10 | MW | I/O | Input/output port | 21 | GND | - | Connected to GND |
| 11 | SDIN | I/O | Data input/output | 22 | $\overline{\text { XT }}$ | I | X'tal oscillator(75KHz) |

## MN35510 (IC651) : DIGITAL SERVO\&DIGITAL SIGNAL PROCESSER

1. Terminal Layout

|  | 20 | $\sim$ | 1 |  |
| :--- | :--- | :--- | :--- | :--- |
| 21 |  |  | 80 |  |
| 2 |  |  |  | 2 |
| 40 |  |  |  | 61 |
|  | 41 | $\sim$ | 60 |  |

2.Block Diagram

3. Description

| Pin No. | symbol | I/O | Description | $\begin{array}{\|l} \hline \text { Pin } \\ \text { No. } \end{array}$ | symbol | I/O | Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | BCLK | O | Not used | 41 | TES | O | Tracking error shunt signal output(H:shunt) |
| 2 | LRCK | 0 | Not used | 42 | PLAY | - | Not used |
| 3 | SRDATA | O | Not used | 43 | WVEL | - | Not used |
| 4 | DVDD1 | - | Power supply (Digital) | 44 | ARF | 1 | RF signal input |
| 5 | DVSS1 | - | Connected to GND | 45 | IREF | 1 | Reference current input pin |
| 6 | TX | O | Digital audio interface output | 46 | DRF | 1 | Bias pin for DSL |
| 7 | MCLK | I | $\mu$ com command clock signal input (Data is latched at signal's rising point) | 47 | DSLF | I/O | Loop filter pin for DSL |
| 8 | MDATA | 1 | $\mu$ com command data input | 48 | PLLF | I/O | Loop filter pin for PLL |
| 9 | MLD | 1 | $\mu$ com command load signal input | 49 | VCOF | - | Not used |
| 10 | SENSE | 0 | Not used | 50 | AVDD2 | - | Power supply(Analog) |
| 11 | FLOCK | 0 | Not used | 51 | AVSS2 | - | Connected to GND(Analog) |
| 12 | TLOCK | 0 | Not used | 52 | EFM | - | Not used |
| 13 | BLKCK | O | sub-code - block - clock signal output | 53 | PCK | - | Not used |
| 14 | SQCK | 1 | Outside clock for sub-code Q resister input | 54 | PDO | - | Not used |
| 15 | SUBQ | O | Sub-code Q -code output | 55 | SUBC | - | Not used |
| 16 | DMUTE | - | Connected to GND | 56 | SBCK | - | Not used |
| 17 | STATUS | O | Status signal (CRC,CUE,CLVS,TTSTOP,ECLV,SQOK) | 57 | VSS | - | Connected to GND(for X'tal oscillation circuit) |
| 18 | RST | I | Reset signal input (L:Reset) | 58 | XI | 1 | Input of 16.9344MHz X'tal oscillation circuit |
| 19 | SMCK | - | Not used | 59 | X2 | 0 | Output of X'tal oscillation circuit |
| 20 | PMCK | - | Not used | 60 | VDD | - | Power supply(for X'tal oscillation circuit) |
| 21 | TRV | O | Traverse enforced output | 61 | BYTCK | - | Not used |
| 22 | TVD | O | Traverse drive output | 62 | CLDCK | - | Not used |
| 23 | PC | - | Not used | 63 | FCLK | - | Not used |
| 24 | ECM | O | Spindle motor drive signal (Enforced mode output) 3-State | 64 | IPPLAG | - | Not used |
| 25 | ECS | O | Spindle motor drive signal (Servo error signal output) | 65 | FLAG | - | Not used |
| 26 | KICK | O | Kick pulse output | 66 | CLVS | - | Not used |
| 27 | TRD | O | Tracking drive output | 67 | CRC | - | Not used |
| 28 | FOD | O | Focus drive output | 68 | DEMPH |  | Not used |
| 29 | VREF | 1 | Reference voltage input pin for D/A output block (TVD,FOD,FBA,TBAL) | 69 | RESY | - | Not used |
| 30 | FBAL | O | Focus Balance adjust signal output | 70 | IOSEL | - | pull up |
| 31 | TBAL | O | Tracking Balance adjust signal output | 71 | TEST | - | pull up |
| 32 | FE | 1 | Focus error signal input(Analog input) | 72 | AVDD1 | - | Power supply(Digital) |
| 33 | TE | 1 | Tracking error signal input(Analog input) | 73 | OUT L | O | Lch audio output |
| 34 | RF ENV | 1 | RF envelope signal input(Analog input) | 74 | AVSS1 | - | Connected to GND |
| 35 | VDET | 1 | Vibration detect signal input(H:detect) | 75 | OUT R | O | Rch audio output |
| 36 | OFT | 1 | Off track signal input(H:off track) | 76 | RSEL | - | pull up |
| 37 | TRCRS | 1 | Track cross signal input | 77 | CSEL | - | Connected to GND |
| 38 | RFDET | 1 | RF detect signal input(L:detect) | 78 | PSEL | - | Connected to GND |
| 39 | BDO | 1 | BDO input pin(L:detect) | 79 | MSEL | - | Connected to GND |
| 40 | LDON | O | Laser ON signal output(H:on) | 80 | SSEL | - | Pull up |

## UPD78055GCA37 (IC251):CD Changer control

## 1. Terminal Layout

|  | 20 | $\sim 1$ |  |  |
| ---: | ---: | ---: | ---: | ---: |
| 21 |  |  |  | 80 |
| 2 |  |  |  | 2 |
| 40 |  |  |  | 61 |
|  | 41 | $\sim 60$ |  |  |

2. Pin function

| $\begin{aligned} & \hline \text { Pin } \\ & \text { No. } \end{aligned}$ | symbol | 1/0 | Description | $\begin{aligned} & \text { Pin } \\ & \text { No } \end{aligned}$ | Symbol | 1/0 | Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | DEMPH | 1 | Deemphasis input | 41 | LM DOWN | O | L CAM down |
| 2 | DEMPHO | O | Deemphasis output | 42 | RM UP | $\bigcirc$ | R CAM up |
| 3 | OS OFF | 1 | On screen display on/off | 43 | RMDOWN | O | R CAM down |
| 4 | AVSS | - | Connected to GND | 44 | CHECK | 1 | Not used |
| 5 | MCS | 1 | Mode control select | 45 | CHECK1 | 1 | Not used |
| 6 | MRDY | 1 | SUB Ready | 46 | CHECK2 | 1 | Not used |
| 7 | AVREF1 | - | AV reference | 47 | CHECK3 | 1 | Not used |
| 8 | KCMND |  | SVC3 Serial data out put | 48~59 |  |  | connected to GND |
| 9 | MSTAT | 0 | SVC3 Status input input | 60 | RESET | 1 | VC3 reset out |
| 10 | KCLK | 1 | SVC3 Serial clock input | 61 | STAT | 1 | Statues signal |
| 11 | SUB | 1 | Sub-code Q code output | 62 | HREG | 0 | Not used |
| 12 | RST | 0 | Reset signal input (L : Reset) | 63 | HRDY | 1 | Not used |
| 13 | SQCK | 1 | Outside clock for sub-code Q resister input | 64 | DRMUTE | 0 | BTL Driver mute |
| 14 | DMUTE | 1 | Digital mute | 65 | MCLK | 1 | $\mu$ com command clock signal input |
| 15 | MREQ | $\bigcirc$ | Not used | 66 | MDATA | I | $\mu$ com command data input |
| 16 | VCDEMP | - | Not used | 67 | MLD | I | $\mu$ com command lode signal input |
| 17 | SRDATA |  | Not used | 68 | VDD | - | Power supply (for X' tal Q oscillation circuit) |
| 18 | SRCLK | - | Not used | 69 | X2 | 0 | Out of $\mathrm{X}^{\prime}$ tal oscillation circuit |
| 19~26 | CAM0~7 | 1 | CAM SW input | 70 | X1 | 1 | Input of 16.9344 MHz X ' tal oscillation circuit |
| 27~29 | 1~3SSW | 1 | Sub tray SW input | 71 | IC | - | connected to GND |
| 30~32 | 3~1MSW | 1 | Sub tray SW output | 72 | XT2 | - | Not used |
| 33 | VSS | - | Connected to GND | 73 | REST | 1 | Rest SW input |
| 34 | DISC | 1 | Disk sensor | 74 | AVDD | - | A/D converter power supply |
| 35 | SHIFT | 1 | Test mode(Not used) | 75 | AVREF | - | Digital GND |
| 36 | MNT | 1 | Test mode(Not used) | 76 | SSEL | - | Not used |
| 37 | MNT1 | 1 | Test mode(Not used) | 77 | MSEL | - | Not used |
| 38 | MNT2 | 1 | Test mode(Not used) | 78 | PSEL | - | Not used |
| 39 | VCORST | - | Not used | 79 | IOSEL | 0 | Data select out |
| 40 | LMUP | 0 | L CAM up | 80 | P ON | 0 | Power ON/OFF |

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